

isocyanates with (b) isocyanate reactive compounds in a ratio of isocyanate groups in (a) to isocyanate reactive groups in (b) of greater than 1.06:1, said molding bonded to

(ii) a second layer comprising microcellular polyurethane elastomers having a density of from 300 to 700 kg/m³, a tensile strength to DIN 53571 of from 3 to 8 N/mm², an elongation at break to DIN 53571 of from 350 to 550%, a tear propagation resistance to DIN 53515 of from 8 to 30 N/mm, and a rebound resilience to DIN 53512 of from 50 to 60%,

wherein said composite damping element is adapted to be received in one of a transverse link bearing, a rear-axle subframe bearing, a stabilizer bearing, a longitudinal link bearing, a spring-strut support bearing, a shock-absorber bearing, and a bearing for triangular links.

Please cancel claims 9 and 14.

19. (Twice Amended) A composite damping element capable of replacing rubber-metal damping composites, said composite damping element comprising:

- i) a thermoplastic polyurethane molding having a thickness of from 2 to 10 mm, and
- ii) a microcellular polyurethane elastomer layer bonded to at least one surface of said molding,

wherein said composite damping element is adapted to be received in one of a transverse link bearing, a rear-axle subframe bearing, a stabilizer bearing, a longitudinal link